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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10933	no/66,
2.	Visual Inspection	ok - 10.0 mm (P.H. - dumb)	Digit 608AH
3.	Pellet Die No.	11493	07-ak
4.	Hardened by	hark fernea	Relief - ak
5.	Received by after hardening (Name)	Jayjin	Relief & 11.0. 26
6.	Hardness achieved on 1 st side	49.7 - 50.0 HRC	3 AV
7.	Hardness achieved on 2 nd side	50.1 - 50.0 HRC	Permit ak
8.	Ovality after hardening 1 st side	(0.3) mm	POD - 61.9 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H16
10.	Outside Diameter	680 mm	Deep - 31.7 mm
11.	Inside Diameter	548.5 - 1.09 p.12 + 0.9 p.10 mm	Tapping Hoop
12.	Width of die	195 mm	Holes - 4
Inspected By (Sign) & Date		Jayjin 21/1/24	
1.	Finish Fitting size 1 st side	690 p.12 p.12 mm tapper 8°	Undercut - 1 mm
2.	Finish Fitting size 2 nd side	690 + .12 + .12 mm tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjin 21/1/24	
1.	Supplied to (Customer Name)	Eco Power Energy Solution, Maharashtra.	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjin 21/1/24	

Reviewed by (Engineer-CNC)

Manager-CNC