Lark Engineering Company (India) Pvt. Ltd. I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana) Rev. No. 01 Inprocess Inspection (Pellet Dies) 31-07-2013 Rev. Date **Check Parameter** S.No Specification **Observations** Remarks 1 Work Order No. 9866 2 Machined By .5.0 4633 3 Pallet Die No. Die Category Drg. No. 539Tr 5 Out Side Diameter Drg. No. 6 Inside Diameter Drg. No. 7 Width of Pellet Die Drg. No. 1.8 8 Grooves as per Drawing Drg. No. Fitting Sizes on CNC 9 Drg. No. Plate Drilling Area Surface 10 **Smoothness** 11 **Tapping Operator** 12 Tapping PCD 13 Tapping Hole Diameter Tapping On Second 14 Half pitch of 1st side 15 Tapping Hole Depth Perpendicularity of 16 Tapped Hole Visual Inspection 17 OK Before Gun Drilling Inspected By (Sign) & Date As per programme 2 Gun Drilling Work Completed On Hole Finish In Gun Marked 3 Drilling **Defective Holes** 4 (If Any) Note: Mark the defective holes/Missed holes with the help of Permanent Marker Counter Sinking Op 221 Depth & Finish BUH GONH III Lines All Cines External Relief Dia 3 External Relief Depth Inspection Done Before 4 Hardening By (Name) Material Sent For 5 Hardening By (Name) Material Sent For 6 Hardening On Date 6 Inspected By (Sign) & Date

Reviewed by (Engineer-CNC)

CNC/QA/FM/02

Form No.