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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.: CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10805	28/38/55
2.	Visual Inspection	OK - 6.0 mm (M-Jumbo)	Depth - 340 AD
3.	Pellet Die No.	11422	07-OK
4.	Hardened by	hark Kumar	Relief OK
5.	Received by after hardening (Name)	Jayjun	Ø 6.5 327 mm
6.	Hardness achieved on 1 st side	51.1 - 50.7 HRC	Ø 7.0 317 mm
7.	Hardness achieved on 2 nd side	51.1 - 51.4 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.7) mm	RCD - 630 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M16
10.	Outside Diameter	690 mm	Depth - 24 mm
11.	Inside Diameter	580 mm	Tapping Holes
12.	Width of die	266 mm	Holes - 12
Inspected By (Sign) & Date		Jayjun 30/12/23	
1.	Finish Fitting size 1 st side	679.4 ± 0.11 ± 0.08 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	679.4 ± 0.10 ± 0.10 mm Tapper 12°	by - Anil Kumar
3.	Finish size made by		heth- cap
Inspected By (Sign) & Date		Jayjun 30/12/23	Sign Anil
1.	Supplied to (Customer Name)	Hataram Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjun 30/12/23	

Reviewed by (Engineer-CNC)
 30/12/23

Manager-CNC