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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10893	36/15
2.	Visual Inspection	OK - 6.0 mm (SSCW)	Revised Drawing No - 347A0
3.	Pellet Die No.	11365	UT-OK
4.	Hardened by	heek Purner	Relief - ok
5.	Received by after hardening (Name)	Jaujan	(3.3) - 3 25 mm
6.	Hardness achieved on 1 st side	49.4 - 49.7 HRC	Relief 6.5 - 3 19 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.3 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 505 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping Head
12.	Width of die	222 mm	tools - 12
Inspected By (Sign) & Date		Jaujan 29/12/23	
1.	Finish Fitting size 1 st side	621 - 10 p.10 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	621 - 11 p.10 mm Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jaujan 29/12/23	
1.	Supplied to (Customer Name)	harmoni yards, Koroaitka	
2.	Dispatch Date		
Reported By (Sign) & Date		Jaujan 29/12/23	

Reviewed by (Engineer-CNC) *Jaujan* 30/12/23

Manager-CNC