



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10863	24/40
2.	Visual Inspection	OK - 3.5 mm (54mm)	Bring the work to
3.	Pellet Die No.	11512	UT-OK
4.	Hardened by	work done	Relief - OK
5.	Received by after hardening (Name)	Jayju	(2-2) 3 20mm
6.	Hardness achieved on 1 st side	51.7 - 52.3 HR	3 16mm
7.	Hardness achieved on 2 nd side	51.6 - 51.7 HR	Countdown - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PO - 35mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 19mm
11.	Inside Diameter	320 mm	Tapping M16
12.	Width of die	142 mm	holes 8
Inspected By (Sign) & Date		Jayju 28/12/13	
1.	Finish Fitting size 1 st side	393 ± 0.05 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.02 ± 0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 28/12/13	
1.	Supplied to (Customer Name)	B. A foods, Assam	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 28/12/13	

Reviewed by (Engineer-CNC)

Manager-CNC