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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10908	40/40
2.	Visual Inspection	OK - 4.0 mm (Senior)	margin hole 8/10
3.	Pellet Die No.	10733	107-OK
4.	Hardened by	herk fennur	Relief OK
5.	Received by after hardening (Name)	Jauja	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side	50.3 - 50.5 HRC	Relief 4.5 5 OK
7.	Hardness achieved on 2 nd side	50.4 - 50.6 HRC	Ground - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 414 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	tapping H120
10.	Outside Diameter	500 mm	Deep - 17.2 mm
11.	Inside Diameter	420 mm	tapping H100
12.	Width of die	158 mm	teeth - 8
Inspected By (Sign) & Date		Jauja 27/12/23	
1.	Finish Fitting size 1 st side	489 ± .04 ± .04 mm	
2.	Finish Fitting size 2 nd side	489 ± .05 ± .05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jauja 27/12/23	
1.	Supplied to (Customer Name)	Vishwakarma, PO	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jauja 27/12/23	

[Signature]
27/12/23

Reviewed by (Engineer-CNC)

Manager-CNC

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