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**Lark Engineering Company (India) Pvt. Ltd.**

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

**Final Inspection (Pellet Dies) after Hardening & Finishing**

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		10876	38/SD
3.	Pellet Die No.	alk - 4.0 mm (M. Jumbo)		Per wt Dong He - 1270/AP 07-alk
4.	Hardened by	herk Punney		Reluf alk
5.	Received by after hardening (Name)	Janji		(3-3) 3 16 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.3 - 50.7 HR	Reluf 4.5	3 12 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.4 - 50.9 HR		counter-alk
8.	Ovality after hardening 1 <sup>st</sup> side	(0.4) mm		RD - 640 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.3) mm		tapping M20
10.	Outside Diameter	700 mm		Dep - 19 mm
11.	Inside Diameter	600 mm		tapping No of
12.	Width of die	222 mm		Hols - 12

Inspected By (Sign) & Date

Janji 27/12/13

1.	Finish Fitting size 1 <sup>st</sup> side	690 f. 10 f. 11 mm Tapper 12°
2.	Finish Fitting size 2 <sup>nd</sup> side	690 x 10 f. 12 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 27/12/13

1.	Supplied to (Customer Name)	Heera Nutritech, U.P.
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 27/12/13

Reviewed by (Engineer-CNC)  
27/12/13

Manager-CNC

1002 - CWP/INK