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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10520 + 10900	53/60
2.	Visual Inspection		OK - 3.8 mm (SSC)	
3.	Pellet Die No.		1109	16478 AF 07-ak
4.	Hardened by		heek panna	Relief - ok
5.	Received by after hardening (Name)		Jaujan	(3.3) > 14 mm
6.	Hardness achieved on 1 st side		49.5 - 49.8 HR ^(B)	Relief 4.3 3 7 mm
7.	Hardness achieved on 2 nd side		49.5 - 49.7 HR ^(B)	Center ok
8.	Ovality after hardening 1 st side		(0.5) mm	PCD = 56 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Tapping M20
10.	Outside Diameter		640 mm	Deep - 18.8 mm
11.	Inside Diameter		520 mm	Tapping No of
12.	Width of die		222 mm	hole + 12

Inspected By (Sign) & Date Jaujan 27/12/23

1.	Finish Fitting size 1 st side	610 ± 0.03 ± 0.04 mm
2.	Finish Fitting size 2 nd side	610 ± 0.04 ± 0.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date Jaujan 27/12/23

1.	Supplied to (Customer Name)	Utkal feeds, Odisha, to Sonavets, Assam
2.	Dispatch Date	

Reported By (Sign) & Date Jaujan 27/12/23

Reviewed by (Engineer-CNC) *Jaujan* 27/12/23

Manager-CNC

1002 - CWP/PK