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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10932	27110
2.	Visual Inspection	OK - 3.0 mm CSSEW	Rev. 459 AT
3.	Pellet Die No.	11261	13T-OK
4.	Hardened by	heer punna	Relief - OK
5.	Received by after hardening (Name)	Jayji	(3-3) → 26 mm
6.	Hardness achieved on 1 st side	50.6 - 50.9 HR	Relief 3.5 → 23 mm
7.	Hardness achieved on 2 nd side	50.7 - 51.0 HR	Counts - OK
8.	Ovality after hardening 1 st side	(0.7) mm	ROD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping Ho of
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Jayji 27/12/23

1.	Finish Fitting size 1 st side	621.59 ± .10 p.12 mm Tapper 12°	Undercut - I - 8 mm
2.	Finish Fitting size 2 nd side	621.5 ± .07 p.10 mm Tapper 12°	II .6 mm
3.	Finish size made by		

Inspected By (Sign) & Date

Jayji 27/12/23

1.	Supplied to (Customer Name)	Kumar Feeds, Shorkhand
2.	Dispatch Date	

Reported By (Sign) & Date

Jayji 27/12/23

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Reviewed by (Engineer-CNC)

Manager-CNC