



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10914	42/55
2.	Visual Inspection	ok - 6-0 mm (M-dumb)	Photo Dwg No - 666 A+2
3.	Pellet Die No.	11238	OT-ok
4.	Hardened by	hark fenny	Relief - ok
5.	Received by after hardening (Name)	Janju	(3-3) → 19 mm
6.	Hardness achieved on 1 st side	49.7 - 49.9 HR	Relief 6.5 3 13 mm
7.	Hardness achieved on 2 nd side	49.7 - 49.8 HR	Counter - ok
8.	Ovality after hardening 1 st side	(0-7) mm	PID - 640 mm
9.	Ovality after hardening 2 nd side	(0-7) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep - 19 mm
11.	Inside Diameter	600 mm	Tapping 10 of
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janju 23/12/23	
1.	Finish Fitting size 1 st side	690 + .12 + .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 + .12 + .12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		Kethu - ok
Inspected By (Sign) & Date		Janju 23/12/23	
1.	Supplied to (Customer Name)	Maharashtra feed, W.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Janju 23/12/23	

Reviewed by (Engineer-CNC)

Manager-CNC