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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10895	28140/53
2.	Visual Inspection	ok - 5.0 mm	(SSEW)	Done - 632 AP
3.	Pellet Die No.		11364	UT-OK
4.	Hardened by		Work Finney	Relief - ok
5.	Received by after hardening (Name)		Jayjin	Ø5.5 > 25 mm
6.	Hardness achieved on 1 st side		50.1 - 50.2 HR	Ø6.0 3 13 mm
7.	Hardness achieved on 2 nd side		50.2 - 50.4 HR	Geometry - ok
8.	Ovality after hardening 1 st side		(0.3) mm	P.D - 565 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Tapping M20
10.	Outside Diameter		626 mm	Drill - 19 mm
11.	Inside Diameter		520 mm	Tapping No of
12.	Width of die		222 mm	Holes - 12 -
Inspected By (Sign) & Date		Jayjin 22/12/23		
1.	Finish Fitting size 1 st side	621 + 12 7.12 mm Tapper 12°		Final size check
2.	Finish Fitting size 2 nd side	621 + 12 7.12 mm Tapper 12°		by - Sandeep Singh
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayjin 22/12/23		
1.	Supplied to (Customer Name)	Gudrey Agrovet, Pb		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayjin 22/12/23		

Satyam 22/12/23

Reviewed by (Engineer-CNC)

Manager-CNC