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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10879	45/60
2.	Visual Inspection		ok - 6.0 mm (M. dumbo)	Rev. 2 Dwg No - 797A+B
3.	Pellet Die No.		10915	UT-OK
4.	Hardened by		hark fenny	Relief ok
5.	Received by after hardening (Name)		Jayju	(3-3) 2 91 mm
6.	Hardness achieved on 1 st side		50.4 - 50.9 HRC	Relief 6.5 3 15 mm
7.	Hardness achieved on 2 nd side		51.3 - 51.5 HRC	Counter - ok
8.	Ovality after hardening 1 st side		(0.9) mm	PID - 640 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		6720 mm	Dep - 19 mm
11.	Inside Diameter		600 mm	Tapping Holec
12.	Width of die		222 mm	Holes - 12
Inspected By (Sign) & Date		Jayju 22/12/23		-
1.	Finish Fitting size 1 st side	690 + .11 + .12 mm Tapper 12°		Final size check
2.	Finish Fitting size 2 nd side	690 + .11 + 12 mm Tapper 12°		by - Anil Kumar
3.	Finish size made by			Weth - op
Inspected By (Sign) & Date		Jayju 22/12/23		Sec. Anil
1.	Supplied to (Customer Name)	Gyanendra Industries, U.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayju 22/12/23		

Signature
22/12/23

Reviewed by (Engineer-CNC)

Manager-CNC