



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/02

Rev. No. 01

## Inprocess Inspection (Pellet Dies)

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1	Work Order No.		10957	34/50 G355
2	Machined By		V.T.L. H/o Shop	By Mr. Lark 5510
3	Pallet Die No.		11864 (2.8.11.11)	
4	Die Category	Drq. No.	Extra side	
5	Out Side Diameter	Drq. No.	68049 Slip Co. 612	Step Length. 19.5
6	Inside Diameter	Drq. No.	58012.11	
7	Width of Pellet Die	Drq. No.	22.2.11	
8	Grooves as per Drawing	Drq. No.	13.2.8.2 5.11.13.2.8.2 5.11	
9	Fitting Sizes on CNC Plate	Drq. No.	OK	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		M/o Shop	Tapping No
12	Tapping PCD		565.11	of 12.12.12
13	Tapping Hole Diameter		H20. Check by Mr. Bolt	Both Side
14	Tapping On Second Side	Half pitch of 1st side	OK	
15	Tapping Hole Depth		11.11 Depth 20.3.11 Tapping Depth. 18.1	
16	Perpendicularity of Tapped Hole		Yes	
17	Visual Inspection Before Gun Drilling		OK	
<b>Inspected By (Sign) &amp; Date</b>				
1	As per programme no.			
1	Gun Drilling Work Completed On			
3	Hole Finish In Gun Drilling	Marked	OK	
4	Defective Holes (If Any)		No - 3 Hole Closed	
<b>Note : Mark the defective holes/missed holes with the help of Permanent Marker</b>				
1	Counter Sinking Depth & Finish	OK		
2	External Relief Dia	3.11.11	20.8.11 side (2.3.11)	Inner
3	External Relief Depth		28.11	16.11
4	Inspection Done Before Hardening By (Name)		Ravi	
5	Material Sent For Hardening By (Name)		Lark Porace	
6	Material Sent For Hardening On Date		25	12 23
<b>Inspected By (Sign) &amp; Date</b>				
Ravi 25/12/13				