



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7523

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10866	33/50
2.	Visual Inspection	ok - 4.0 mm (Scraper)	Shri 33/50
3.	Pellet Die No.	11415	Dring No - 931A
4.	Hardened by	hork penny	UT-ak
5.	Received by after hardening (Name)	Jayju	Reluf ak
6.	Hardness achieved on 1 st side	50.4 - 50.6 HRc	(0.2) 21 mm
7.	Hardness achieved on 2 nd side	50.7 - 50.4 HRc	Reluf 4.5, 17 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Counter-ak
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 454 mm
10.	Outside Diameter	520 mm	Tapping 3/4"
11.	Inside Diameter	420 mm	Deep - 17 mm
12.	Width of die	160 mm	Tapping Mandrel
Inspected By (Sign) & Date		Jayju 21/12/23	Hols - 8
1.	Finish Fitting size 1 st side	490 + .10 - .11 mm	
2.	Finish Fitting size 2 nd side	490 + .12 - .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 21/12/23	
1.	Supplied to (Customer Name)	Shri Beharji, OP U.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 21/12/23	

Saty 21/12/23

Reviewed by (Engineer-CNC)

Manager-CNC

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