



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7576

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10851	50/10
2.	Visual Inspection	OK - 8.0 mm (Tinned)	Photo Dag 70-779 AWB
3.	Pellet Die No.	11427	UT-OK
4.	Hardened by	work Purney	Relief-OK
5.	Received by after hardening (Name)	Jay Jew	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side	50.3 - 50.4 HR	Relief @ 8.5" 3 MILL
7.	Hardness achieved on 2 nd side	50.5 - 50.2 HR	Counts-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 352 Ann
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping of 3/4"
10.	Outside Diameter	410 mm	Deep - 23.7 mm
11.	Inside Diameter	310 mm	Tapping Hoop
12.	Width of die	146 mm	Hole - 4
Inspected By (Sign) & Date		Jay Jew 21/12/23	
1.	Finish Fitting size 1 st side	386 ± .10 ± .10 mm	
2.	Finish Fitting size 2 nd side	386 ± .11 ± .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jay Jew 21/12/23	
1.	Supplied to (Customer Name)	Usha Udyog, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jay Jew 21/12/23	

Jay Jew 21/12/23

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CNP/PM