



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7576

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10887	29/40
2.	Visual Inspection		ok - 3-0 mm (Serial)	Dring Ho - hok 27
3.	Pellet Die No.		10927	07-ak
4.	Hardened by		hok / fenny	Relaf - ak
5.	Received by after hardening (Name)		Janju	(5-2) 3 14 mm
6.	Hardness achieved on 1 st side		50.3 - 50.1 HRC	Relaf 3.5 3 11 mm
7.	Hardness achieved on 2 nd side		50.2 - 50.5 HRC	Janju - ok
8.	Ovality after hardening 1 st side		(0.1) mm	P 10 - 454 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Tapping M20
10.	Outside Diameter		500 mm	Dep - 17-1 mm
11.	Inside Diameter		420 mm	Tapping M16
12.	Width of die		158 mm	400 - 8
Inspected By (Sign) & Date		Janju 21/12/23		
1.	Finish Fitting size 1 st side	489 1.04 4.05 mm		
2.	Finish Fitting size 2 nd side	489 1.04 4.04 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Janju 21/12/23		
1.	Supplied to (Customer Name)	Ashoka, Bihar		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Janju 21/12/23		

Satyam
21/12/23

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/INK