



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7554

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10866	45/55
2.	Visual Inspection	ok - 8.0 mm (Senior)	Drugs 330A ok
3.	Pellet Die No.	10884	07-ok
4.	Hardened by	hark jumar	Reluf - ok
5.	Received by after hardening (Name)	Janju	(3-3) > 18 mm
6.	Hardness achieved on 1 st side	50.1 - 50.0 HRC	Reluf 8.5 > 10 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HRC	Grinder - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PO - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping @ 3/16"
10.	Outside Diameter	530 mm	Deep - 17 mm
11.	Inside Diameter	420 mm	Tapping Half
12.	Width of die	160 mm	Holes - 8
Inspected By (Sign) & Date		Janju 20/12/23	
1.	Finish Fitting size 1 st side	490 7.10 7.11 mm	
2.	Finish Fitting size 2 nd side	490 7.10 7.12 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janju 20/12/23	
1.	Supplied to (Customer Name)	Shri Beharji, V.P	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janju 20/12/23	

Satya 21/12/23

Reviewed by (Engineer-CNC)

Manager-CNC

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