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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10474	28/45
2.	Visual Inspection	ok - 2.8 mm (M. symbol)	Relief Dwg No - 579 AD
3.	Pellet Die No.	9829	UT-OK
4.	Hardened by	Lark Punjab	Relief-OK
5.	Received by after hardening (Name)	Jayju	(3-3) > 20 mm
6.	Hardness achieved on 1 st side	50.2 - 50.3 HR	17 mm
7.	Hardness achieved on 2 nd side	49.1 - 50.2 HR	Counts - OK
8.	Ovality after hardening 1 st side	(0.1) mm	POD - 640 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	690 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jayju 20/12/23	/
1.	Finish Fitting size 1 st side	690 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.05 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 20/12/23	
1.	Supplied to (Customer Name)	Reliable Hatcherat, WB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 20/12/23	

Satyam
21/12/23

Reviewed by (Engineer-CNC)

Manager-CNC