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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10840	31/40
2.	Visual Inspection	ok - 2.8mm (CSEW)	Do not look STD
3.	Pellet Die No.	10402	UT-ak
4.	Hardened by	herk Punnoo	Relief ok
5.	Received by after hardening (Name)	Jayju	(22) 2 15mm
6.	Hardness achieved on 1 st side	50.1 - 50.6 HR	3 9mm
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HR	Relief ok
8.	Ovality after hardening 1 st side	(0.2) mm	Caution ok
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 17-2mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	182 mm	Hols - 8
Inspected By (Sign) & Date		Jayju 19/12/13	PCD - 454mm
1.	Finish Fitting size 1 st side	489 ± 0.05 ± 0.05 mm	-
2.	Finish Fitting size 2 nd side	489 ± 0.05 ± 0.05 mm	-
3.	Finish size made by	_____	-
Inspected By (Sign) & Date		Jayju 19/12/13	-
1.	Supplied to (Customer Name)	Sree Sree Rama Rice, W.B	-
2.	Dispatch Date	_____	-
Reported By (Sign) & Date		Jayju 19/12/13	-

Reviewed by (Engineer-CNC)
 Jayju 19/12/13

Manager-CNC

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