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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	10829	40/40
2.	Visual Inspection	ok – 4.5 mm (Sealed)	Dry M- hole Del
3.	Pellet Die No.	10730	UT-ok
4	Hardened by	Lark Firm	Relief ok
5	Received by after hardening (Name)	Jaujan	0.22 3 4mm
6	Hardness achieved on 1st side	54.4 – 51.3 HRC	Relief 50 3 M12
7	Hardness achieved on 2nd side	52-3 – 51.9 HRC	Counter-ok
8	Ovalty aftery hardening 1st side	(0.2) mm	PCD – 454 mm
9	Ovalty aftery hardening 2nd side	(0.1) mm	Tapping M22
10	Outside Diameter	500 mm	Deep – 17.2m
11	Inside Diameter	420 mm	Tapping Head
12	Width of die	158 mm	Holes 8
	Inspected By (Sign) & Date	Jaujan 19/12/23	
1.	Finish Fitting size 1st side	489 +.05 +.05 mm	
2.	Finish Fitting size 2nd side	489 +.05 +.05 mm	
3.	Finish size made by	———	
	Inspected By (Sign) & Date	Jaujan 19/12/23	
1.	Supplied to (Customer Name)	~~[illegible]~~ Venkys – U.P	
2.	Dispatch Date	———	
	Reported By (Sign) & Date	Jaujan 19/12/23	

100x2 - CWPINK

Reviewed by (Engineer-CNC) 20/12/23

Manager-CNC

Scanned with CamScanner