



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10790	35140
2.	Visual Inspection	OK-3.2 mm	(Finished)	Strong the hole/die
3.	Pellet Die No.	11576		07-OK
4.	Hardened by	hark	Ramsey	Relief - OK
5.	Received by after hardening (Name)	Jayju		(2-2) 2 11 mm
6.	Hardness achieved on 1 st side	51.1 - 51.5 HRC		5 mm
7.	Hardness achieved on 2 nd side	50.9 - 51.2 HRC		Calumtu - OK
8.	Ovalty after hardening 1 st side	(0.1) mm		POD - 355 mm
9.	Ovalty after hardening 2 nd side	(0.1) mm		Tapping M16
10.	Outside Diameter	400 mm		Deep - 19 mm
11.	Inside Diameter	320 mm		Tapping Hole
12.	Width of die	142 mm		hole - 8
Inspected By (Sign) & Date		Jayju 15/12/23		
1.	Finish Fitting size 1 st side	393 +0.02 +0.04 mm		
2.	Finish Fitting size 2 nd side	393 +0.03 +0.04 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayju 15/12/23		
1.	Supplied to (Customer Name)	Eastern foods, Assam		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayju 15/12/23		

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Reviewed by (Engineer-CNC)

Manager-CNC