



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

2566

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10808	40/50
2.	Visual Inspection	OK - 30mm (M. dumb)	Done by 70/AS
3.	Pellet Die No.	11498	07-OK
4.	Hardened by	hark, ferner	Relief OK
5.	Received by after hardening (Name)	Janji	(P-3) 2 16mm
6.	Hardness achieved on 1 st side	51.1 - 50.9 HB	Relief of 3.5" 10mm
7.	Hardness achieved on 2 nd side	50.7 - 51.1 HB	Re-count OK
8.	Ovality after hardening 1 st side	(1.3) mm [Die recommended due]	POD - 655 mm
9.	Ovality after hardening 2 nd side	(1.7) mm to ovality	Tapping M16
10.	Outside Diameter	700 mm	Deep - 23.9 mm
11.	Inside Diameter	600 mm	Tapping Head
12.	Width of die	250 mm	Holes - 12

Inspected By (Sign) & Date

[Signature] 19/12/23

1. Finish Fitting size 1st side

700 + .05 - 7.12 mm Tapper 4°

2. Finish Fitting size 2nd side

700 + .10 - 7.08 mm Tapper 4°

3. Finish size made by

Inspected By (Sign) & Date

[Signature] 19/12/23

1. Supplied to (Customer Name)

SM Star Parts, Karnataka

2. Dispatch Date

Reported By (Sign) & Date

[Signature] 19/12/23

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Reviewed by (Engineer-CNC)

Manager-CNC