



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7527

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10813	840/45
2.	Visual Inspection	ok - 3.0 mm (CSFEW)	Reco Dong No - 15430/103
3.	Pellet Die No.	2415	07-ok
4.	Hardened by	hark Punjab	Relief ok
5.	Received by after hardening (Name)	Jayju	(B-3) 216 mm
6.	Hardness achieved on 1 st side	51.1 - 50.4 HR	Relief 3.5 > 1.0 mm
7.	Hardness achieved on 2 nd side	51.9 - 51.6 HR	Counter - ok
8.	Ovality after hardening 1 st side	(0.6) mm	POD - 565 mm
9.	Ovality after hardening 2 nd side	(0.9) mm	Tapping M20
10.	Outside Diameter	610 mm	Deep - 18.7 mm
11.	Inside Diameter	520 mm	Tapping No. 4
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Jayju 14/12/13

1. Finish Fitting size 1st side

610 + .01 ± .03 mm

2. Finish Fitting size 2nd side

610 + .02 ± .03 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 14/12/13

1. Supplied to (Customer Name)

Om Chavo, Nepal

2. Dispatch Date

Reported By (Sign) & Date

Jayju 14/12/13

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14/12/13

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/NC