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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10806	55/55
2.	Visual Inspection		ok - 4.0 mm (M. fymba)	Remov Dreg No 407 AD
3.	Pellet Die No.		11239	07-OK
4.	Hardened by		hark pinnu	Reluf ok
5.	Received by after hardening (Name)		Janji	(23) = 5 mm
6.	Hardness achieved on 1 st side		50.7 - 51.0 HRC	Relufa 4.5 = 1112
7.	Hardness achieved on 2 nd side		50.4 - 50.8 HRC	Countin - ok
8.	Ovalty after hardening 1 st side		(0.5) mm	PCD - 640 mm
9.	Ovalty after hardening 2 nd side		(0.8) mm	Tapping M20
10.	Outside Diameter		710 mm	Dep - 19 mm
11.	Inside Diameter		600 mm	Tapping Head
12.	Width of die		222 mm	Hols - 12
Inspected By (Sign) & Date		Janji 23/12/23		
1.	Finish Fitting size 1 st side	690 + .12 - .12 mm Tapper 120		Final size check
2.	Finish Fitting size 2 nd side	690 + .12 - .12 mm Tapper 120		By - Sandeep Singh
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Janji 13/12/23		
1.	Supplied to (Customer Name)	Greya Industries, Maharashtra		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Janji 13/12/23		

Sato 13/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PMK