



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10723 to 10763 to 10816	30/50
2.	Visual Inspection	ok - 3.0 mm (SSEW)	Know Dmg to 9980A
3.	Pellet Die No.	11067	VT-ak
4.	Hardened by	herk punny	Relief ok
5.	Received by after hardening (Name)	Janji	(3-3) 2.3 mm
6.	Hardness achieved on 1 st side	50.4-51.4 HRC	Relief of 3.5 2.0 mm
7.	Hardness achieved on 2 nd side	50.3-50.5 HRC	County - ok
8.	Ovality after hardening 1 st side	(0.5) mm	Pop - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Janji 11/12/23

1. Finish Fitting size 1st side

618.5 ± 0.05 1-0.5 mm Tapper 12°

2. Finish Fitting size 2nd side

618.5 ± 0.05 1-0.5 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Janji 11/12/23

1. Supplied to (Customer Name)

Ban Seweta, Delhi, to Ke Freds, w.B, to CIT Krishak, U.P

2. Dispatch Date

Reported By (Sign) & Date

Janji 11/12/23

Signature
11/14/23

Reviewed by (Engineer-CNC)

Manager-CNC