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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10658	40/40
2.	Visual Inspection	OK - 5.0 mm (Series)	Dong Ho-harkstd
3.	Pellet Die No.	10710	WT-OK
4.	Hardened by	hark finney	Relief-OK
5.	Received by after hardening (Name)	Jayfer	(2-2) 2 4 mm
6.	Hardness achieved on 1 st side	50.3-50.5 HR	3 HIR
7.	Hardness achieved on 2 nd side	50.2-50.4 HR	Count-OK
8.	Ovality after hardening 1 st side	(0.1) mm	P CD - 4.54 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M25
10.	Outside Diameter	500 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping Hole
12.	Width of die	158 mm	Hole - 8

Inspected By (Sign) & Date

Jayfer 8/12/23

1.	Finish Fitting size 1 st side	489 + .049 .05 mm	
2.	Finish Fitting size 2 nd side	489 + .049 .05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayfer 8/12/23

1.	Supplied to (Customer Name)	Vishvakarma, PB	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayfer 8/12/23

Satya 9/12/23
Reviewed by (Engineer-CNC)

Manager-CNC