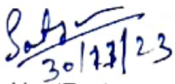
		Lark Engineering Co. (India) ITI, Sasoli Road, YAMUNA NAGAR- 135 002 (Haryana)		Form No.	CNC/QA/FM/02
		Inprocess Inspection (Pellet Dies)		Rev. No.	01
				Rev. Date	31.07.2013
S. No.	Check Parameter	Specification	Observations	Remarks	
1	Work order no.		10753 ✓	44/50	
2	Machined By		V.T.L. N/C Shop	Dy. No. 1-20-998	
3	Pellet Die No.		11073 (4.0) ✓	ROUTED ✓	
4	Die category	Drg. No.	Endsawide		
5	Outside diameter	Drg. No.	619.8 ✓	Tapping 12° Step length 19.5	
6	Inside Diameter	Drg. No.	520.12 ✓		
7	Width Of Pellet Die	Drg. No.	222 ✓		
8	Grooves As Per Drawing	Drg. No.	13x8x5 ✓	13x8x5 ✓	
9	Fitting Sizes on CNC Plate	Drg. No.	OK		
10	Drilling Area Surface Smoothness		OK		
11	Tapping Operator		N/C Shop	Tapping No of holes 12 Both Side	
12	Tapping PCD		565 ✓		
13	Tapping Hole Diameter		M20 = Check by M20 R. It		
14	Tapping On Second Side	Half pitch of 1st side	OK		
15	Tapping Hole Depth		Drill Depth = 21.3 ✓	Tapping Depth 19 ✓	
16	Perpendicularity of Tapped Hole		yes		
17	Visual Inspection Before Gun Drilling		OK		
Inspected By (Sign) & Date			Ravi 30/11/23		
1	As per programme no.		_____		
2	Gun Drilling Work Completed On		_____		
3	Hole Finish In Gun Drilling	Marked	OK		
4	Defective Holes (If Any)		No		
Note: Mark the defective holes/Missed holes with the help of Permanent Marker					
1	Counter Sinking Depth & Finish	OK		Ravi 31	
2	External Relief Dia.	4.5 ✓	Outside (3.2) / Inner 6 ✓		
3	External Relief Depth		14 ✓		
4	Inspection Done Before Hardening By (Name)		Ravi		
5	Material Sent For Hardening By (Name)		Lark Furnace		
6	Material Sent For Hardening On Date		30/11/23		
Inspected By (Sign) & Date			Ravi 30/11/23		


 30/11/23
 Reviewed by (Engineer (CNC))

Manager-QA