



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7464

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10724	27147
2.	Visual Inspection	OK - 3.0 mm (SS&W)	Done 15431/103
3.	Pellet Die No.	11097	UT-OK
4.	Hardened by	herk fennus	Relief-OK
5.	Received by after hardening (Name)	Jayjeu	(3-3) - 23mm
6.	Hardness achieved on 1 st side	51.0-51.3 HRc	Relief 3-5 - 20mm
7.	Hardness achieved on 2 nd side	51.3-51.1 HRc	60mm - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 565mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	614 mm	Deep - 19mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jayjeu 4/12/23

1. Finish Fitting size 1st side

610 ± .05 ± .05 mm

2. Finish Fitting size 2nd side

610 ± .05 ± .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeu 4/12/23

1. Supplied to (Customer Name)

Eva Exotica, U.P

2. Dispatch Date

Reported By (Sign) & Date

Jayjeu 4/12/23

1002 - CWPINK

Jayjeu 4/12/23

Reviewed by (Engineer-CNC)

Manager-CNC