



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7444

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10717	32/55
2.	Visual Inspection	ak-5.0 mm	(Midium)	Edge No- 420 A/B
3.	Pellet Die No.	11237		UT-ak
4.	Hardened by	hork punee		Reluf-ak
5.	Received by after hardening (Name)	Jaujan		(2-3) > 27 mm
6.	Hardness achieved on 1 st side	51.4-52.1 HRC	Reluf	5-8 > 23 mm
7.	Hardness achieved on 2 nd side	52.3-52.0 HRC		Caunter-ak
8.	Ovality after hardening 1 st side	(0.9) mm	(A)	PCD- 645 mm
9.	Ovality after hardening 2 nd side	(0.4) mm		Tapping M20
10.	Outside Diameter	710 mm		Deep- 20.9 mm
11.	Inside Diameter	600 mm		Tapping M16
12.	Width of die	222 mm		Holes- 12

Inspected By (Sign) & Date

Jaujan 30/11/23

1. Finish Fitting size 1st side

690 + .12 x .12 mm

2. Finish Fitting size 2nd side

690 + .12 x .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 30/11/23

1. Supplied to (Customer Name)

Godrej Agrovet, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 30/11/23

1002-CWPINK

Saty 30/11/23

Reviewed by (Engineer-CNC)

Manager-CNC