



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

7445

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10580	60/60
2.	Visual Inspection	OK - 10.0 mm (SEW)	Rec'd EDDagru - 732 AB
3.	Pellet Die No.	10292	U7-ak
4.	Hardened by	Lark Finer	Relief esk
5.	Received by after hardening (Name)	Jayjun	> MILL
6.	Hardness achieved on 1 st side	51.5 - 51.7 HR	3 "
7.	Hardness achieved on 2 nd side	51.2 - 51.4 HR	Counter ak
8.	Ovality after hardening 1 st side	(0.5) mm	ROD - 480 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	← Tapping M16
10.	Outside Diameter	540 mm	← Deep - 24 mm
11.	Inside Diameter	420 mm	← Tapping Ho of
12.	Width of die	190.8 mm	Hols - 8 one side

Inspected By (Sign) & Date

Jayjun 30/11/23

1.	Finish Fitting size 1 st side	530 ±.12 ±.12 mm	1860 ±.28 X 11.5
2.	Finish Fitting size 2 nd side	460 ±.0 & ±.10 mm	✓
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjun 30/11/23

1.	Supplied to (Customer Name)	Supreme feeds, Jrk	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjun 30/11/23

S.S.
30/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/NC