



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

2446

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10708	38145
2.	Visual Inspection	OK - 6.0 mm (Turned)	Rev 03 Dwg No - 483/A
3.	Pellet Die No.	11423	W7-OK
4.	Hardened by	Lark Finney	Relief - OK
5.	Received by after hardening (Name)	Jayju	OK - 5 & 6 mm
6.	Hardness achieved on 1 st side	50.1 - 50.4 HRC	36 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HRC	Camfer - OK
8.	Ovality after hardening 1 st side	(0.1) mm	POD - 350 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 1/12"
10.	Outside Diameter	400 mm	Deep - 14.8 mm
11.	Inside Diameter	310 mm	Tapping Hoop
12.	Width of die	134 mm	Holes - 8

Inspected By (Sign) & Date

Jayju 30/11/23

1. Finish Fitting size 1st side

385 ± 0.06 ± 0.07 mm

2. Finish Fitting size 2nd side

385 ± 0.10 ± 0.11 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 30/11/23

1. Supplied to (Customer Name)

Bhawani Agro, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jayju 30/11/23

Jayju
30/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/INK