



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7449

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10747	4110
2.	Visual Inspection	ok - 6-0 mm (Series)	Relief - 370 AD
3.	Pellet Die No.	11340	UT-OK
4.	Hardened by	work firm	Relief - ok
5.	Received by after hardening (Name)	Jayfer	(2-2) 3 11 mm
6.	Hardness achieved on 1 st side	50.1 - 49.8 HRC	Relief 6.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1)	Tapping 314
10.	Outside Diameter	520 mm	Deep - 17 mm
11.	Inside Diameter	420 mm	Tapping Head
12.	Width of die	159.5 mm	Hols - 8

Inspected By (Sign) & Date

Jayfer 30/11/23

1. Finish Fitting size 1st side

489 ± .12 ± .12 mm

2. Finish Fitting size 2nd side

489 ± .10 ± .09 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayfer 30/11/23

1. Supplied to (Customer Name)

Kaveri Bio, Tamil Nadu

2. Dispatch Date

Reported By (Sign) & Date

Jayfer 30/11/23

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC