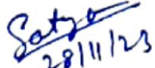
		Lark Engineering Co. (India)		Form No.	CNC/QA/FM/02
		ITI, Sasoli Road, YAMUNA NAGAR- 135 002 (Haryana)		Rev. No.	01
		Inprocess Inspection (Pellet Dies)		Rev. Date	31.07.2013
S. No.	Check Parameter	Specification	Observations	Remarks	
1	Work order no.		10731	34/44/55	
2	Machined By		V.T.L n/c Shop	Drg No. 18.0.480	
3	Pellet Die No.		11371 (4.0) H4	Reason	
4	Die category	Drg. No.	H. Jumbo		
5	Outside diameter	Drg. No.	710 H4 Step OD 692 H4	Step length 19.5	
6	Inside Diameter	Drg. No.	600.12 H4		
7	Width Of Pellet Die	Drg. No.	222 H4		
8	Grooves As Per Drawing	Drg. No.	18.5 x 8 x 7 H4 / 18.5 x 2 x 7 H4		
9	Fitting Sizes on CNC Plate	Drg. No.	OK		
10	Drilling Area Surface Smoothness		OK		
11	Tapping Operator		n/c Shop	<div style="border: 1px solid black; padding: 5px;"> Tapping No of holder 12 Both side </div>	
12	Tapping PCD		645 H4		
13	Tapping Hole Diameter		M202 Check by M20 Bolt		
14	Tapping On Second Side	Half pitch of 1st side	OK		
15	Tapping Hole Depth		Drill Depth, 22.8 H4	Tapping Depth 21 H4	
16	Perpendicularity of Tapped Hole		Yes		
17	Visual Inspection Before Gun Drilling		OK		
Inspected By (Sign) & Date			Ravi 28/11/23		
1	As per programme no.		_____		
2	Gun Drilling Work Completed On		_____		
3	Hole Finish In Gun Drilling	Marked	OK		
4	Defective Holes (If Any)		No		
Note: Mark the defective holes/Missed holes with the help of Permanent Marker					
1	Counter Sinking Depth & Finish		OK	Ravi 32	
2	External Relief Dia.	4.5 H4 / 5.0 H4	4.5 H4 All Lines / 5.0 H4 All Lines		
3	External Relief Depth		2 H4 / 11 H4		
4	Inspection Done Before Hardening By (Name)		Ravi		
5	Material Sent For Hardening By (Name)		Lark Fornace		
6	Material Sent For Hardening On Date		28/11/23		
Inspected By (Sign) & Date			Ravi 28/11/23		


 28/11/23
 Reviewed by (Engineer (CNC))

Manager-QA