

7491



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10710,	35/50 -
2.	Visual Inspection	ok-2-8 mm (3SEW)	Per VO Dongle-9980A/B
3.	Pellet Die No.	11065	WT-OK
4.	Hardened by	hark Kumar	Relief-OK
5.	Received by after hardening (Name)	Jauji	(B-3) 2 21mm
6.	Hardness achieved on 1 st side	50.5-50.0 HRC	5 15mm
7.	Hardness achieved on 2 nd side	50.7-50.2 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	RCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping Hole
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jauji 30/11/23

1.	Finish Fitting size 1 st side	618.5 ± 0.05 ± 0.05 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.05 ± 0.05 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date

Jauji 30/11/23

1.	Supplied to (Customer Name)	Kuldeep Poultry, HR	
2.	Dispatch Date		

Reported By (Sign) & Date

Jauji 30/11/23

1002 - CW/PMK

Reviewed by (Engineer-CNC)

Manager-CNC