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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			30/10
2.	Visual Inspection		10386 to 10764	
3.	Pellet Die No.		OK - 3.0 mm (SSEW)	Dring No - 33801-08 U7-OK
4.	Hardened by		hark ferner	Relief - OK
5.	Received by after hardening (Name)		Jayjw	(2-3) 2.3 mm
6.	Hardness achieved on 1 st side	52.0 - 52.0 HRC		Relief 3.5 3.20 mm
7.	Hardness achieved on 2 nd side	52.4 - 52.7 HRC		Construction OK
8.	Ovality after hardening 1 st side	(0.4) mm		Relief - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm		Tapping 120
10.	Outside Diameter	620 mm		Deep - 12.5 mm
11.	Inside Diameter	520 mm		Tapping 120
12.	Width of die	222 mm		Holes - 12

Inspected By (Sign) & Date

Jayjw 29/11/23

1.	Finish Fitting size 1 st side	618.5 ± 0.05 ± 0.05 mm Tapper 12°
2.	Finish Fitting size 2 nd side	618.5 ± 0.05 ± 0.05 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjw 29/11/23

1.	Supplied to (Customer Name)	APZ Agro Ltd, PB to Sahal Feed, HR
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjw 29/11/23

Reviewed by (Engineer-CNC)

Manager-CNC