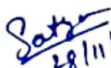
 Lark Engineering Co. (India) ITI, Sasoli Road, YAMUNA NAGAR- 135 002 (Haryana)			Form No.	CNC/QA/FM/02
			Rev. No.	01
Inprocess Inspection (Pellet Dies)			Rev. Date	31.07.2013
S. No.	Check Parameter	Specification	Observations	Remarks
1	Work order no.		10708	39/45
2	Machined By		V. T. G. n/c Shop	Drg No. 68.0. 483
3	Pellet Die No.		11423 (G.O) n/c	Rev. 03
4	Die category	Drg. No.	Junior	
5	Outside diameter	Drg. No.	400 n/c, Step OD: 387 n/c	Step length: 10.5
6	Inside Diameter	Drg. No.	310.12 n/c	
7	Width Of Pellet Die	Drg. No.	134 n/c	
8	Grooves As Per Drawing	Drg. No.	8 x 7 x 3 n/c 8 x 7 x 3 n/c	
9	Fitting Sizes on CNC Plate	Drg. No.	OK	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		n/c Shop	Tapping No of holes: 8 Baku side
12	Tapping PCD		350 n/c	
13	Tapping Hole Diameter		1/2" = Check by 1/2" Bolt	
14	Tapping On Second Side	Half pitch of 1st side	OK	
15	Tapping Hole Depth		Drill Depth: 17 n/c	Tapping Depth: 15 n/c
16	Perpendicularity of Tapped Hole		yes	
17	Visual Inspection Before Gun Drilling		OK	
Inspected By (Sign) & Date			Ravi 28/11/23	
1	As per programme no.		_____	
2	Gun Drilling Work Completed On		_____	
3	Hole Finish In Gun Drilling	Marked	OK	
4	Defective Holes (If Any)		No	
Note: Mark the defective holes/Missed holes with the help of Permanent Marker				
1	Counter Sinking Depth & Finish	OK		Row 2 13
2	External Relief Dia.	6.5 n/c	All Rows	
3	External Relief Depth		6 n/c	
4	Inspection Done Before Hardening By (Name)		Ravi	
5	Material Sent For Hardening By (Name)		Lark Fornace	
6	Material Sent For Hardening On Date		28/11/23	
Inspected By (Sign) & Date			Ravi 28/11/23	


 28/11/23
 Reviewed by (Engineer (CNC))

Manager-QA