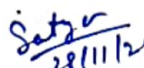
		Lark Engineering Co. (India)		Form No.	CNC/QA/FM/02
		ITI, Sasoli Road, YAMUNA NAGAR- 135 002 (Haryana)		Rev. No.	01
		Inprocess Inspection (Pellet Dies)		Rev. Date	31.07.2013
S. No.	Check Parameter	Specification	Observations	Remarks	
1	Work order no.		10789	55/55	
2	Machined By		V.T. L N/C Shop	Dy No. 18.C114924	
3	Pellet Die No.		11366 (4.0) H4	Rev. 00	
4	Die category	Drg. No.	Extra wide		
5	Outside diameter	Drg. No.	630 H4, Step OD: 612 H4	Step length 19.5	
6	Inside Diameter	Drg. No.	520.12 H4		
7	Width Of Pellet Die	Drg. No.	222.1 H4		
8	Grooves As Per Drawing	Drg. No.	13x8x5 H4 / 13x8x5 H4		
9	Fitting Sizes on CNC Plate	Drg. No.	ok		
10	Drilling Area Surface Smoothness		ok		
11	Tapping Operator		N/C Shop	Tapping No. of holes, 12	
12	Tapping PCD		565 H4		
13	Tapping Hole Diameter		M20, Check by M20 Bolt	Both Side	
14	Tapping On Second Side	Half pitch of 1st side	ok		
15	Tapping Hole Depth		Drill Depth, 21.4 H4	Tapping Depth, 19.5	
16	Perpendicularity of Tapped Hole		Yes		
17	Visual Inspection Before Gun Drilling		ok		
Inspected By (Sign) & Date			Ravi 28/11/23		
1	As per programme no.		—		
2	Gun Drilling Work Completed On		—		
3	Hole Finish In Gun Drilling	Marked	ok		
4	Defective Holes (If Any)		No		
Note: Mark the defective holes/Missed holes with the help of Permanent Marker					
1	Counter Sinking Depth & Finish	ok			Ravi 31
2	External Relief Dia.	4.5 H4	outside / Inner		
3	External Relief Depth	5 H4	5 H4 / Nil		
4	Inspection Done Before Hardening By (Name)		Ravi		
5	Material Sent For Hardening By (Name)		Lark Furnace		
6	Material Sent For Hardening On Date		28/11/23		
Inspected By (Sign) & Date			Ravi 28/11/23		


 28/11/23
 Reviewed by (Engineer (CNC))

Manager-QA