



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

7424

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10627	47/50
2.	Visual Inspection		ok - 3.0 mm (drew)	Per w Dong No - 450 AB
3.	Pellet Die No.		10781	ST-alc
4.	Hardened by		work funny	Reluf-alc
5.	Received by after hardening (Name)		Jayju	2-31 3 3 mm
6.	Hardness achieved on 1 st side		50.3 - 50.4 HR	Relufd 3.5 3 mm
7.	Hardness achieved on 2 nd side		50.4 - 50.7 HR	Counter-alc
8.	Ovality after hardening 1 st side		(0.1) mm	Per - 685 mm
9.	Ovality after hardening 2 nd side		(0.1) mm	Tapping M20
10.	Outside Diameter		730 mm	Dep - 18.8 mm
11.	Inside Diameter		630 mm	Tapping No of
12.	Width of die		290 mm	Hole - 16
Inspected By (Sign) & Date		Jayju 28/11/23		
1.	Finish Fitting size 1 st side		740.5 ± 0.3 p. ay mm Tapp 10°	Undercut 5.3
2.	Finish Fitting size 2 nd side		740.5 ± 0.5 p. ay mm Tapp 10°	- 5.4
3.	Finish size made by			
Inspected By (Sign) & Date		Jayju 28/11/23		
1.	Supplied to (Customer Name)	Reliable Machine, W.B		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayju 28/11/23		

Sats 28/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

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