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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10673	30/4/80
2.	Visual Inspection		OK - 6.0 mm (Jumbo)	R-02
3.	Pellet Die No.		11379	Drill 10-700 A/B UT-OK
4.	Hardened by		Lark Finney	Relief-OK
5.	Received by after hardening (Name)		Janjan	
6.	Hardness achieved on 1 st side		50.6 - 50.8 HRC	76-5, 3 50mm
7.	Hardness achieved on 2 nd side		50.5 - 50.9 HRC	77-0, 3 35mm
8.	Ovality after hardening 1 st side		(0.7) mm	Count-OK
9.	Ovality after hardening 2 nd side		(0.1) mm	PCD - 650mm
10.	Outside Diameter		730 mm	Tapping M16
11.	Inside Diameter		572 mm	Deep - 38.72
12.	Width of die		219 mm	Tapping M16 Holes - 6 ones etc
Inspected By (Sign) & Date		Janjan 28/11/23		
1.	Finish Fitting size 1 st side	630 + .10 + .11 mm		1 slot = 36 x 19
2.	Finish Fitting size 2 nd side	730 + .05 + .10 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjan 28/11/23		
1.	Supplied to (Customer Name)	Pragati MIC Tech, U.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjan 28/11/23		

Reviewed by (Engineer-CNC)
Saxena 28/11/23

Manager-CNC