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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10696	22140
2.	Visual Inspection		OK - 2.8 mm (Semi)	Final Drawing No. 335/A1
3.	Pellet Die No.		10717	UT-OK
4.	Hardened by		hork furnace	Relief - OK
5.	Received by after hardening (Name)		Janjin	(-2) 3 20 mm
6.	Hardness achieved on 1 st side		50.4 - 50.5 HRC	Relief 3.3 3 18 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.2 HRC	Counter-OK
8.	Ovality after hardening 1 st side		(0.0) mm	POD - 454 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Tapping @ 3/4"
10.	Outside Diameter		500 mm	Deep - 16.8 mm
11.	Inside Diameter		420 mm	Tapping Hand
12.	Width of die		158 mm	Holes - 8

Inspected By (Sign) & Date

Janjin 28/11/23

1. Finish Fitting size 1st side

489 ± .10 ± .10 mm

2. Finish Fitting size 2nd side

489 ± .12 ± .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Janjin 28/11/23

1. Supplied to (Customer Name)

Mixman, Bihar

2. Dispatch Date

Reported By (Sign) & Date

Janjin 28/11/23

Saty 28/11/23

Reviewed by (Engineer-CNC)

Manager-CNC