



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10654	56/60
2.	Visual Inspection		OK - 4.0 mm (SSCW)	Per co Drght - 920 Ad
3.	Pellet Die No.		7221	U7-OK
4.	Hardened by		hert Kumar	Reluf - OK
5.	Received by after hardening (Name)		Jayji	(3-3) → 12 mm
6.	Hardness achieved on 1 st side		50.1-50.3 HRC	Reluf 4.5 → 4 mm
7.	Hardness achieved on 2 nd side		50.1-50.2 HRC	County - OK
8.	Ovality after hardening 1 st side		(0.8) mm	POD - 620 mm
9.	Ovality after hardening 2 nd side		(0.8) mm	Tapping 120
10.	Outside Diameter		670 mm	Deep - 27 mm
11.	Inside Diameter		550 mm	Tapping Hoof
12.	Width of die		235 mm	Holes - 8
Inspected By (Sign) & Date		Jayji 25/11/23		
1.	Finish Fitting size 1 st side	670 φ .10 φ .10 mm Tapper 120		
2.	Finish Fitting size 2 nd side	670 φ .10 φ .10 mm Tapper 120		
3.	Finish size made by	→		
Inspected By (Sign) & Date		Jayji 25/11/23		
1.	Supplied to (Customer Name)	Sungabha Foods, Karnar		
2.	Dispatch Date	→		
Reported By (Sign) & Date		Jayji 25/11/23		

Sutje
25/11/23

Reviewed by (Engineer-CNC)

Manager-CNC