



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7402

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10532 ✓	27-155 ✓
2.	Visual Inspection	ok - 4.5 mm (PSEW) ✓	Revised Dwg No - 58414 ✓
3.	Pellet Die No.	11409 ✓	07-ak ✓
4.	Hardened by	hark Punner ✓	Relief - ak ✓
5.	Received by after hardening (Name)	Jayvir ✓	(2-2) 3 & 32 mm ✓
6.	Hardness achieved on 1 st side	50.2 - 50.4 HR ✓	Relief 5-5, 3 28 mm ✓
7.	Hardness achieved on 2 nd side	51.4 - 51.7 HR ✓	Count - ak ✓
8.	Ovality after hardening 1 st side	(0.4) mm ✓	PCD - 454 mm ✓
9.	Ovality after hardening 2 nd side	(0.2) mm ✓	tapping @ 3/4" ✓
10.	Outside Diameter	530 mm ✓	Deep - 168 mm ✓
11.	Inside Diameter	420 mm ✓	tapping 10 of ✓
12.	Width of die	182 mm ✓	hole - 8 ✓
Inspected By (Sign) & Date		Jayvir Ravi 24/11/23	
1.	Finish Fitting size 1 st side	489 ± .10 ± .10 mm ✓	
2.	Finish Fitting size 2 nd side	489 ± .11 ± .12 mm ✓	
3.	Finish size made by	_____ ✓	
Inspected By (Sign) & Date		Ravi 24/11/23	
1.	Supplied to (Customer Name)	Nutrikraft, Tamil Nadu ✓	
2.	Dispatch Date	_____ ✓	
Reported By (Sign) & Date		Ravi 24/11/23	

Jayvir
24/11/23

Reviewed by (Engineer-CNC)

Manager-CNC