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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10605	24/40
2.	Visual Inspection	OK - 3.5 mm (140mm)	Dog No - hark Steel
3.	Pellet Die No.	10670	WT-OK
4.	Hardened by	hark Penney	Relief - OK
5.	Received by after hardening (Name)	Jayje	(2) 20mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.2-50.5 HR	16mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.3-50.4 HR	Counter - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.1) mm	PCD - 355 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.1) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 19.3mm
11.	Inside Diameter	320 mm	Tapping M16
12.	Width of die	142 mm	Holes - 8
Inspected By (Sign) & Date		Jayje 23/11/23	
1.	Finish Fitting size 1 <sup>st</sup> side	395 ± .02 ± .02 mm	
2.	Finish Fitting size 2 <sup>nd</sup> side	395 ± .02 ± .03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayje 23/11/23	
1.	Supplied to (Customer Name)	B.A. Foods, Assam	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayje 23/11/23	

Satya  
23/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

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