

7394



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10543	35/50
2.	Visual Inspection	OK - 8.0 mm (SS&W)	Dring No - huls/2d
3.	Pellet Die No.	10846	UT-aler
4.	Hardened by	huk Pannur	Reluf - ok
5.	Received by after hardening (Name)	Janjiu	(3-3) = 2823
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	Reluf 8.5 > 15
7.	Hardness achieved on 2 nd side	50.3 - 50.5 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping H=10
12.	Width of die	222 mm	Hols - 19

Inspected By (Sign) & Date

Janjiu 23/11/23

1. Finish Fitting size 1st side

610 + .05 p.05 mm

2. Finish Fitting size 2nd side

610 + .04 7.04 mm

3. Finish size made by

Inspected By (Sign) & Date

Janjiu 23/11/23

1. Supplied to (Customer Name)

360/20 Agro, MP

2. Dispatch Date

Reported By (Sign) & Date

Janjiu 23/11/23

Satju 23/11/23

Reviewed by (Engineer-CNC)

Manager-CNC