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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10619	30/47
2.	Visual Inspection		ok - 3-0 mm (SSCW)	Long No - 15431/AF
3.	Pellet Die No.		10999	07-ak
4.	Hardened by		hark Fenner	Relief - ak
5.	Received by after hardening (Name)		Janji	(3-3) 20mm
6.	Hardness achieved on 1 st side		51.1 - 50.9 HRC	Relief 3.5 17mm
7.	Hardness achieved on 2 nd side		51.1 - 50.8 HRC	Counter - ak
8.	Ovality after hardening 1 st side		(0.3) mm	PO - 565 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		614 mm	Deep - 18.5 mm
11.	Inside Diameter		520 mm	Tapping No of
12.	Width of die		222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 18/11/23		
1.	Finish Fitting size 1 st side	610 \pm 0.3 \pm 0.04 mm		
2.	Finish Fitting size 2 nd side	610 \pm 0.04 \pm 0.04 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 18/11/23		
1.	Supplied to (Customer Name)	Eva Erectica, W.B		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 18/11/23		

Samir 18/11/23

Reviewed by (Engineer-CNC)

Manager-CNC