



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7372

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		23/33/66
2.	Visual Inspection	10705 to 10715	Not Done to 609 Arb
3.	Pellet Die No.	11195	U7-ak
4.	Hardened by	hark punn	Rehuf-ak
5.	Received by after hardening (Name)	Jaujan	
6.	Hardness achieved on 1 st side	52.6 - 51.9 HR	Ø6.5 3 43 mm
7.	Hardness achieved on 2 nd side	52.3 - 51.7 HR	Ø7.0 3 33 mm
8.	Ovality after hardening 1 st side	(0.5) mm	Account-ak 30'
9.	Ovality after hardening 2 nd side	(0.2) mm	Tap - 619 mm
10.	Outside Diameter	681 mm	Tapping M16
11.	Inside Diameter	548.5 +.10 +.12 +.25 +.20 mm	Deep - 31.7 mm
12.	Width of die	195 mm	Tapping No. of holes - 4

Inspected By (Sign) & Date

Jaujan 17/11/23

1.	Finish Fitting size 1 st side	690 +.08 +.09 mm Tapper 8°	Undercut = 1 mm
2.	Finish Fitting size 2 nd side	690 +.12 +.12 mm Tapper 8°	
3.	Finish size made by		

Inspected By (Sign) & Date

Jaujan 17/11/23

1.	Supplied to (Customer Name)	Navya Agro Agro, Rajasthan to Myam Prod. Bihar
2.	Dispatch Date	

Reported By (Sign) & Date

Jaujan 17/11/23

Saujan 17/11/23

Reviewed by (Engineer-CNC)

Manager-CNC