



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9699	40/10
2.	Visual Inspection		OK - 4.0 mm (M-Jumbo)	Dring 14 - 150 A+B
3.	Pellet Die No.		9820	(Rev 02) 07-OK
4.	Hardened by		hark fernu	Reluf - OK
5.	Received by after hardening (Name)		Janjan	(3-3) 3 14 mm
6.	Hardness achieved on 1 st side		50.0 - 50.0 HRc	Reluf 9.5 5 10 mm
7.	Hardness achieved on 2 nd side		50.0 - 50.0 HRc	Counts - OK
8.	Ovality after hardening 1 st side		(0.4) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Tapping M20
10.	Outside Diameter		700 mm	Deep - 18.8 mm
11.	Inside Diameter		600 mm	Tapping M16
12.	Width of die		222 mm	Hols - 12
Inspected By (Sign) & Date		Janjan 28/6/23		
1.	Finish Fitting size 1 st side	690 + .10 + .10 mm Tapper 12°		
2.	Finish Fitting size 2 nd side	690 + .12 + .11 mm Tapper 12°		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjan 28/6/23		
1.	Supplied to (Customer Name)	Heritage Nutrivet . A.P		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjan 28/6/23		