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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10474	47/50
2.	Visual Inspection	OK - 3.0 mm (MJEU)	Drum - 344A/B
3.	Pellet Die No.	8827	U7-OK
4.	Hardened by	hark finney	Relief - OK
5.	Received by after hardening (Name)	Janju	(3-3) > 9 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.1 - 51.2 HB	Relief 3.5 > 3 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.9 - 51.4 HB	Counter - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.5) mm	PCD - 640 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.6) mm	Tapping M20
10.	Outside Diameter	700 mm	Deep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping No. of
12.	Width of die	265 mm	Hols - 16

Inspected By (Sign) & Date

Janju 16/11/23

1. Finish Fitting size 1<sup>st</sup> side

690 + .05 p .05 mm

2. Finish Fitting size 2<sup>nd</sup> side

690 + .05 1.00 mm

3. Finish size made by

Inspected By (Sign) & Date

Janju 16/11/23

1. Supplied to (Customer Name)

Reliable Hatch, w.B

2. Dispatch Date

Reported By (Sign) & Date

Janju 16/11/23

Janju 16/11/23

Reviewed by (Engineer-CNC)

Manager-CNC