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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9756	50/55
2.	Visual Inspection	OK - 4.0 mm (SSSD)	Final Rmcs Dmg No- 355A+B
3.	Pellet Die No.	10493	U7-OK
4.	Hardened by	Lark Furnace	Relief - OK
5.	Received by after hardening (Name)	Janjan	(3-3) 3 13 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HRC	Relief 4.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.6 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.9) mm @	PCD - 58.5 mm
9.	Ovality after hardening 2 nd side	(0.7) mm @	Capping M20
10.	Outside Diameter	630 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Capping M10 of
12.	Width of die	188 mm	Holes - 12
Inspected By (Sign) & Date		Janjan 28/6/23	
1.	Finish Fitting size 1 st side	610 +.12 +.12 mm	
2.	Finish Fitting size 2 nd side	610 +.12 P.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjan 28/6/23	
1.	Supplied to (Customer Name)	Baramati Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 28/6/23	

Janjan
28/6/23

Reviewed by (Engineer-CNC)

Manager-CNC

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