



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10636	36150
2.	Visual Inspection	OK - 3.0 mm (SSCW)	Ph no Dwg No - 9980116
3.	Pellet Die No.	11063	OK
4.	Hardened by	hark fennu	Relief - OK
5.	Received by after hardening (Name)	Jayju	(33) = 20 mm
6.	Hardness achieved on 1 st side	51.1-51.5 HRC	Relief 3.5 = 14 mm
7.	Hardness achieved on 2 nd side	50.1-50.3 HRC	Counts - OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18.7 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Jayju 15/11/23	
1.	Finish Fitting size 1 st side	618.5 ± 0.05 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.04 ± 0.04 mm Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 15/11/23	
1.	Supplied to (Customer Name)	Surbhi, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 15/11/23	

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Reviewed by (Engineer-CNC)
Soh 15/11/23

Manager-CNC